



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0314.005

DVS ZERT hereby certifies that the company

Bombardier Transportation Hungary Kft.
Szabadzag út. 51
3143 Mátranovák
Hungary

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 15.10.2020 until 14.09.2023

Düsseldorf, 23.09.2020
Place and date of issue

Dipl.-Ing. Nagy
Lead assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.3	t = 3 - 24 mm	-
	8	D >= 25 mm t >= 5 mm D >= 25 mm	FW
135	1.3	t = 3 - 80 mm	-
	1.3	t = 5 - 60 mm	robot
138	1.3	t = 8 - 36 mm	BW
141/135	1.2	t = 7 - 30 mm D >= 84 mm	-
141	1.3	t = 2 - 36 mm D >= 10 mm	-
	8	t >= 2 mm D >= 25 mm	-

Area of Application:

- new construction of assemblies, components and rail vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Balázs Pap (IWE) born: 15.08.1978

Deputy with equal rights:

Tamás Jóság (EWE) born: 10.03.1983
 Attila Krisztián Mustos (IWE) born: 14.09.1976
 József Bezzeg (IWE) born: 07.11.1975
 Gergő Illés (IWE) born: 10.08.1985
 Roland Mecsei (IWE) born: 03.05.1979

Representative:

László Németh (IWT) born: 08.12.1985

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 exist for:
 Balázs Pap, Attila Krisztián Mustos, Gergő Illés, Tamás Jóság, József Bezzeg, Roland Mecsei

registration ON EN15085:

DVSZERT/15085/CL1/314/1/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.